

# ROBBINS

## SBU DIVISION

### REMOTE CONTROLLED SMALL BORING UNIT (SBU-RC)



#### ABOUT

The SBU-RC is a game-changer for the trenchless industry, making long, line-and-grade-sensitive crossings possible at small diameter. The SBU-RC is an unmanned, articulated mixed ground and hard rock boring machine for use with standard Auger Boring Machines (ABMs) or pipe jacking systems. In a launch pit or shaft, the SBU-RC is attached to the lead steel casing. The ABM or pipe jacking system provides thrust through this steel casing.

To excavate the material, a circular cutterhead mounted with disc cutters fractures hard rock into chips. In mixed ground, two-row carbide cutters can be used. An in-shield drive motor provides torque for cutterhead rotation, while muck is removed via a tube connected to a vacuum truck at the surface.

#### A COST-EFFECTIVE ALTERNATIVE TO MICROTUNNELING

Because the SBU-RC uses vacuum spoil removal, there is no slurry as would be needed for standard microtunneling. The simplified operation takes out the extra step of slurry cleaning and gives contractors a more cost-effective alternative. The end result is a highly successful machine with a price tag that wins bids, time and again.

#### PINPOINT STEERING

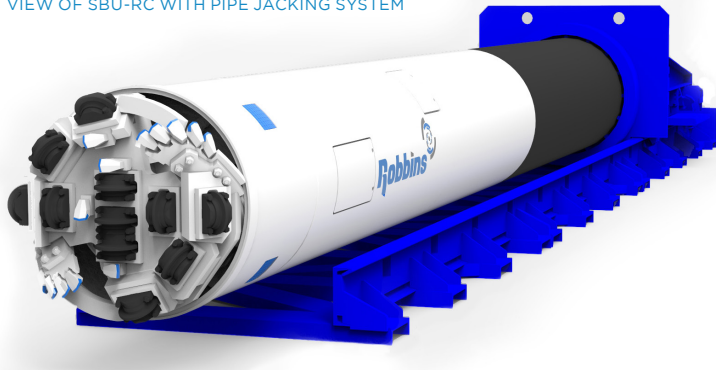
The SBU-RC incorporates a smart guidance system, installed in an operator's station at the surface. The guidance system shows an operator projections of the future bore path so steering corrections can be made before the machine is ever out of line and grade. An articulated forward shield is able to make adjustments within two degrees in all directions.

#### SBU-RC APPLICATIONS

- Line-and-grade-sensitive crossings
- Small diameter crossings
- Long crossings up to 150 m, depending on conditions
- Cost effective alternative to microtunneling in hard rock and mixed ground



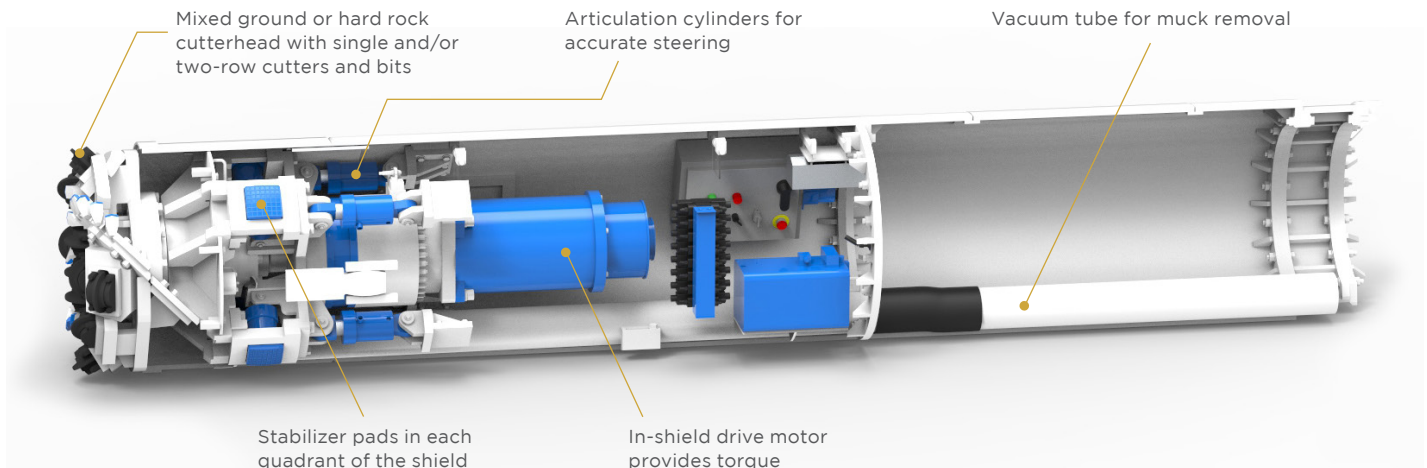
VIEW OF SBU-RC WITH PIPE JACKING SYSTEM



SBU-RC CUTTERHEAD



SBU-RC CUTAWAY VIEW



## SPECIFICATIONS

### MACHINE DIAMETERS

600 to 1,100 mm

### ROCK STRENGTHS

Up to 137 MPa UCS

### GROUND CONDITIONS

Medium to hard rock or mixed ground above the water table.  
Mixed ground may include rock with gravel and clay seams or other non-compressible materials.

### VACUUM SYSTEM

170 m<sup>3</sup>/min - supplied by customer

### ELECTRICAL

Powered by VFD. 50 Hz or 60 Hz acceptable

### SBU-RC 24

Bore Diameter - 660 mm  
Approx. Weight - 2,720 kg  
Approx. Length - 3.05 m  
Power Required - 40 kW generator  
Max. Thrust - 400 kN  
Cutterhead Torque - 11,250 N-m at 16 RPM

### SBU-RC 30

Bore Diameter - 813 mm  
Approx. Weight - 3,990 kg  
Approx. Length - 3.05 m  
Power Required - 40 kW generator  
Max. Thrust - 445 kN  
Cutterhead Torque - 11,250 N-m at 16 RPM

### SBU-RC 36

Bore Diameter - 965 mm  
Approx. Weight - 5,170 kg  
Approx. Length - 3.20 m  
Power Required - 75 kW generator  
Max. Thrust - 800 kN  
Cutterhead Torque - 21,970 N-m at 16 RPM

### SBU-RC 42

Bore Diameter - 1,117 mm  
Approx. Weight - 6,850 kg  
Approx. Length - 3.20 m  
Power Required - 75 kW generator  
Max. Thrust - 960 kN  
Cutterhead Torque - 21,970 N-m at 16 RPM

LEASING AVAILABLE WORLDWIDE



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